



hose & ducting solutions



#### Also Available

- CPU Polyurethane Ducting Hose
- CPUAS Anti-Static Polyurethane Ducting Hose
- CVL High Flexibility Ducting Hose
- CV Vacuum Extraction Hose









# Vacuflex - PVC Ducting Hose

A PVC ducting hose, reinforced with a PVC coated spring steel helix. VL ducting is extremely flexible and durable under normal operating conditions. The cross section is maintained even when highly flexed.

#### **Applications**

VL ducting is suitable for the light duty extraction of fumes, air and dust. Also suitable for applications in the automotive industry.

## Construction

Flexible PVC ducting reinforced with a PVC coated spring steel helix.

#### Colour

Standard - Black or Clear

## **Temperature Range**

-10°C to +55°C

#### Size Range

1" to 41/2"

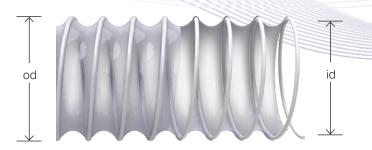
## Standard Length

10m Coils

### **Special Features**

- · Tough, extremely flexible and durable for air ducting
- Excellent chemical resistance





od outside diameter

internal diameter

## VL - Vacuflex - PVC Ducting Hose

Product Ref.	Internal Dia.	Internal Dia.	External Dia.	Wall Thickness	Weight	Min. Bend Radius	Vacuum	Working Pressure	Coil Length
	Inches	mm	mm	Overall mm	kg/m	mm	m of H <sub>2</sub> O	Bar	Metres
VL10	1"	25	30.0	0.5	0.15	13	2	1.5	10.0
VL12	11/4"	32	37.0	0.5	0.15	16	2	1.3	10.0
VL15	11/2"	38	43.0	0.5	0.2	19	2	1.2	10.0
VL17	1¾"	45	50.0	0.5	0.25	23	1	1.1	10.0
VL20	2"	51	56.0	0.5	0.3	26	1	1.1	10.0
VL22	21/4"	57	62.0	0.5	0.32	29	1	1.0	10.0
VL25	21/2"	63	68.0	0.5	0.35	32	1	0.8	10.0
VL27	23/4"	70	75.0	0.5	0.52	35	1	0.8	10.0
VL30	3"	76	81.0	0.5	0.6	38	1	0.6	10.0
VL32	31/4"	82	87.0	0.5	0.65	41	1	0.5	10.0
VL35	31/2"	89	94.0	0.5	0.7	45	1	0.5	10.0
VL40	4"	102	107.0	0.5	0.75	51	1	0.4	10.0
VL45	4½"	115	120.0	0.7	0.8	58	1	0.2	10.0

All sizes are nominal and normal manufacturing tolerances apply.

Special Sizes are available on request but may be subject to Minimum Order Quantities and Leadtimes.

- Maximum working pressure is based on a factor of safety of 3:1 on short term burst pressure at 20°C. If the temperature increases, please refer to the temperature pressure charts.
- (ii) Lengths detailed above are as standard, however variations may be available subject to minimum order quantities. Weights are approximate dependent upon working tolerance and density of materials.
- (iii) Bending diameter information is intended as a guide to the minimum bend radius at 20°C ambient temperature without restricting the bore. It does not mean that the hose cannot be bent below the given dimensions but restriction is likely to occur.

















